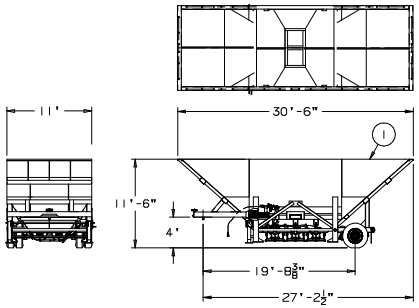
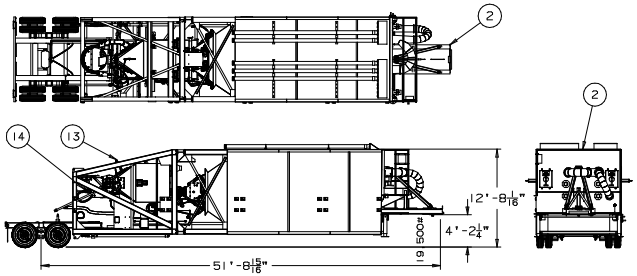
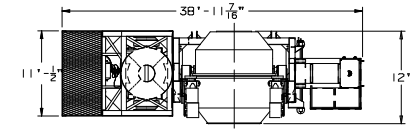
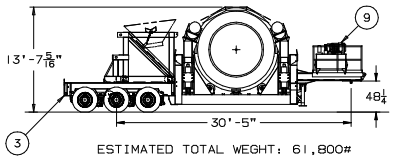


ESTIMATED TOTAL WEIGHT: 22,600#

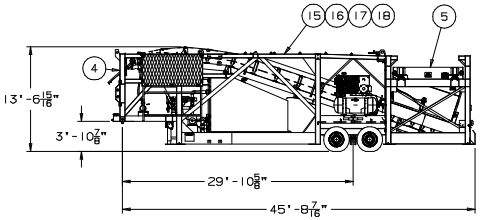


ESTIMATED TOTAL WEIGHT: 40,500#

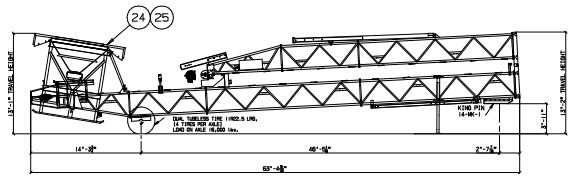


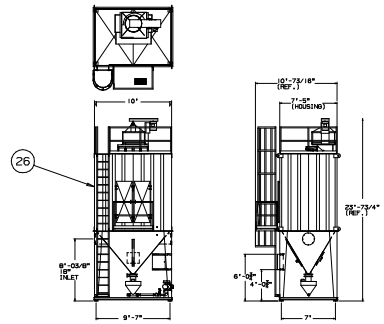


ESTIMATED TOTAL WEGHT: 61,800#



ESTIMATED TOTAL WEIGHT: 46,200#





TOTAL EST. WT 9,200#

LIST OF COMPONENTS

PART OR PATTERN NO.

	REF. SYMBOL	QUANTITY	PART NUMBER	PART NAME OR MATERIAL SIZE & DESCRIPTION	MATERIAL SPEC. ENGR. STD. NO.	WT. EACH
	1	1	644-14023-16	135 TON AGG BIN SHIP ASSEMBLY (LANDING GEAR)		22,600
	2	1	644-14096-24	600 BBL CEMENT TRAILER SHIP ASSY 1/3 - 2/3 SPLIT(LANDING GEAR)		40,500
	3	1	644-14083-10	12 YD MIXER TRAILER SHIP ASSEMBLY (LANDING GEAR)		61,800
	4	1	634-14059-10	BASE TRAILER SHIP ASSEMBLY (LANDING GEAR)		46,200
	5	1	644-21207-02	AGG BATCHER INSTALL, COMPRESSION LOAD CELLS		
	6		612-05855-45	DRUM ASSEMBLY, STD BLADE, 12 YD, POLY POS, 1 WRAP 3/4" WRAPPED		
	7		612-05859-05	1 PH 208 VAC 100 HP 230/460V 50 HZ 12.5 DRUM RPM		
	8		612-05859-85	3PH 208 VAC 100 HP 230/460V 50 HZ 12.5 DRUM RPM		
	9		644-18030-01/02	STD 12YD MIXER COMPONENT, MODEL S		
*	10	1	XXXX-ELEC	ELECTRICAL COMPONENTS		
*	11	1	644-21188-01	LADDER INSTALL, NO RISERS, MODEL S		
*	12	1	114-15037-06	SHIP LOOSE PAINT KIT ASTEC PEBBLE GRAY		
	13	1	644-14033-11	CEMENT TRAILER HIGH PRESSURE AIR SYSTEM		
	14	1	644-20530-05	CHARGE CHUTE WIPER UPGRADE, MODEL S STD		
	15	1	644-14041-26	BASE TRAILER WATER SYSTEM (3" BRAY VALVE & ACTUATOR)		
	16	1	634-14025-06	BASE TRAILER LOW PRESSURE AIR SYSTEM		
	17	1	644-14015-01	FILL PIPE TRAVEL BRACKETS		
	18	5	634-11684-02	FILL PIPE EXTENSION ASSEMBLY		
*	19	1	644-14206-01	ACCESS LADDER - AGG BIN		
*	20	1	624-14284-01	STANDARD SHIP LOOSE MATERIAL, MODEL S		
*	21	1	112-08429-30	3" X 30' CEMENT HOSE		
*	22	1	212-00552-47	ADAPTOR 3" KAMLOCK		
	23	REF	644-13792-01	PLATFORM AND LADDER ASSEMBLY		
	24	2	644-13678-01	PORTABLE FOLDING CONVEYOR		
	25		644-13678-15	5002 VIBRATOR OPTION		
	26		98-5885-01	DUST COLLECTOR PA 200		
	27		101-42-98	DUST DUCTING KIT, MODEL S		
	28		48-5805-85	CONTROL CONTAINER, 8' X 20' WITH AC		
	29	1	114-14243-106A	CENTRAL GREASE MODEL "S" AGG BIN		
	30	1	114-14243-106B	CENTRAL GREASE MODEL "S" BASE TRAILER		
	31					
	32					
	33					
	34					
	35					
	36					
	37					
	38					
	39					
	40					

PAINT ASTEC PEBBLE GRAY

* = ITEMS NOT SHOWN

UPDATED AS OF 06/04/2024

FOOTER DRAWING :

PLANT SERIAL NUMBER -

TILT MIXER SERIAL NUMBER -

RATING PLATES	
AGG. BATCHER CPMB	----
CEM. BATCHER CPMB	-----
AGG. BIN CPMB	1------
CEM. BIN CPMB	1------
TILT MIXER PMMD	F------

GA IMAGERY MUST BE
ACCURATE
FIT, FORM AND FUNCTION

COMPLETED GA'S INCLUDE:
1) BOM SHEET
2) FOOTER DRAWING
3) LAYOUT DRAWING(S)

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ASTEC
BURLINGTON, WISCONSIN 53105

SCALE 3/16"=1'0"
DIMENSIONS IN INCHES IF NOT SPECIFIED
DATE
DR'N.

GENERAL ASSEMBLY
MODEL "S"
STOCK

ECN NO. | ORIG. ISSUE | CHANGE NO. | MAT'L SPEC. | PROCESS SPEC. | ENGR. STD. NO. | PRODUCT USED ON | NO. REQ. | SUPERSEDES | SUPERSEDED BY

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON: DECIMALS ± .005 HOLES
FRACTIONS ± 1/32 WELDMENTS ± 1/8
REMOVE ALL BURRS AND BREAK ALL SHARP CORNERS

PART OR PATTERN NO.

DRAWING NO.